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DOCKET NO: HM-648

DECLARATION AND POWER OF ATTORNEY
FOR PATENT APPLICATION

As the below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am an original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled:

**CONTINUOUS CASTING MOLD FOR CASTING MOLTEN METALS, PARTICULARLY
STEEL MATERIALS, AT HIGH CASTING RATES TO FORM POLYGONAL BILLET,
BLOOM, AND PRELIMINARY SECTION CASTINGS AND THE LIKE**

the specification of which (check one)

is attached hereto.

was filed on May 13, 2005 Serial No. 10/534,942
and was amended on May 13, 2005.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims.

I acknowledge the duty to disclose information which is material to patentability of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119 of any foreign application(s) for the patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior Foreign Applications:

German Patent Appl. No. 102 52 723.7 (November 13, 2002)

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s) below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, Section 1.56(a) which occurred between the filing date of the prior application and the filing date of the continuation-in-part application, if this is a continuation-in-part application.

<hr/> (Application Serial No.)	<hr/> (Filing Date)	<hr/> (Status/ patented, pending, abandoned)
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorneys and/or agents to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

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